

Date: Monday, 11/20/2006 11:33:05 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 29536	
Estimate Number : 10173	
P.O. Number : N/A	Part Number : D2537
This Issue : 11/20/2006 S.O. No. : N/A	Drawing Number : D2537 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A1
Previous Run : 28327	Material : N/A
Written By : <i>[Signature]</i>	Due Date : 11/27/2006 Qty: 50 Um: Each
Checked & Approved By : <i>[Signature]</i> 06/11/20	
Comment : Est 05.01.31 Material change on Step 2 KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304R500	0.500" 304 SS roundbar
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Comment: Qty.: 0.1203 f(s)/Unit Total : 6.0165 f(s)
 Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)
 Batch: M101926 5.70' M16333 .980'

[Signature] 06/11/06

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 1-Machine as per Folio FA273
 2-Deburr and Tumble

[Signature] 06/12/06

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

[Signature] 05/12/05 (68)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

[Signature] 06/12/06

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: S148

[Signature] 06/12/07 (68)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PP Date: 04/12/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 29536

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



68

Comment: FINAL INSPECTION/W/O RELEASE

SP 06/12/08

Job Completion



w 06/12/08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

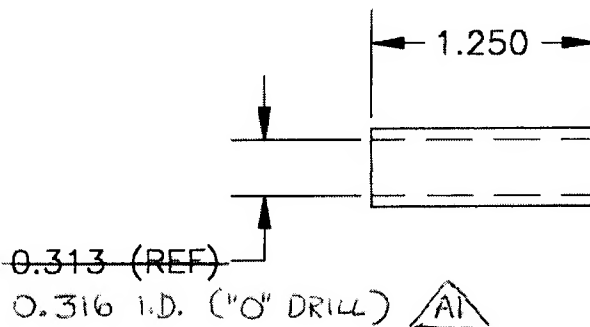
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED M.M.	APPROVED B.W.	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
AI	02.08.30 up 9/9		0.316 WAS 0.313

RELEASED
96107/26 B.W.



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29536

MATERIAL: 304/316 SS 7/16 OD 0.063 WALL
OR 0.065 WALL

KE 99.09.07